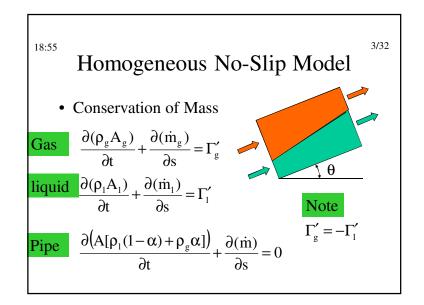


Homogeneous Equilibrium Model

Homogeneous refers to complete dispersal. This leads to the definition of average properties.

The term equilibrium refers to thermodynamic equilibrium between phases.

By virtue of complete dispersal, we can assume that there is no slip between gas and liquid locally. For plug flow model, this will imply there is no global slip between average velocities. $\dot{m} = \dot{m}_g + \dot{m}_l = \rho_g A_g u_g + \rho_l A_l u_l$ $= A u_H (\rho_g \alpha + \rho_l (1 - \alpha)) = A u_H \rho_H$ Consistent with single-phase flow



Momentum Equation-I

For Single-Phase $\frac{\partial (\rho A u)}{\partial t} + \frac{\partial (\rho A u^2)}{\partial s} = -A \frac{\partial p}{\partial x} - \tau_w P - \rho AgSin\theta$ For Two-Phase $\frac{\partial (\rho_H A u_H)}{\partial t} + \frac{\partial (\rho_H A u_H^2)}{\partial s} = -A \frac{\partial p}{\partial x} - \tau_w P - \rho_H AgSin\theta$ Note $\rho_H = \rho_g \alpha + \rho_1 (1 - \alpha) \quad ; u_H = \dot{m}/\rho_H A$

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Momentum Equation-II

• Rearranging

$$-\frac{\partial p}{\partial x} = \frac{1}{A} \frac{\partial (\dot{m})}{\partial t} + \frac{1}{A} \frac{\partial (\rho_{H} A u_{H}^{2})}{\partial s} + \tau_{w} \frac{P}{A} + \rho_{H} g Sin\theta$$

$$[temporal] \quad accelerational \quad frictional \quad gravitational$$

Pressure gradient

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Momentum Equation-III

• We can get non-conservative form by using mass conservation equation

$$\rho_{H}A\frac{\partial u_{H}}{\partial t} + \rho_{H}Au_{H}\frac{\partial u_{H}}{\partial s} = -A\frac{\partial p}{\partial x} - \tau_{w}P - \rho_{H}AgSin\theta$$

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Mechanical Energy Equation

Multiplication of momentum equation with velocity will give mechanical energy equation

$$\rho_{H}Au_{H}\frac{\partial u_{H}}{\partial t} + \rho_{H}Au_{H}^{2}\frac{\partial u_{H}}{\partial s} = -u_{H}A\frac{\partial p}{\partial x} - u_{H}\tau_{w}P$$
$$-u_{H}\rho_{H}AgSin\theta$$

$$\rho_{H}A \frac{\partial u_{H}^{2}}{\partial t} + \rho_{H}A \frac{\partial u_{H}^{2}}{\partial s} = -u_{H}A \frac{\partial p}{\partial x} - u_{H}\tau_{w}P - u_{H}\rho_{H}AgSin\theta$$

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I-Law of Thermodynamics

Definitions

Specific Flow Energy

$$e = h + u^2 / 2 + gZ$$

Specific Energy

$$i = h - \frac{p}{\rho} + \frac{u^2}{2} + gZ$$

Internal energy

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I-Law - II

$$\dot{E}_{CV} = \dot{Q} - \dot{W} + \dot{m} \left(e_{inlet} - e_{exit} \right)$$

• For homogeneous flow

$$\dot{E}_{CV} = \frac{\partial \left(\rho_{g} A_{g} \Delta s \left(e_{g} - \frac{p}{\rho_{g}}\right) + \rho_{l} A_{l} \Delta s \left(e_{l} - \frac{p}{\rho_{l}}\right)\right)}{\partial t}$$

$$= A \Delta s \frac{\partial \left(\rho_{g} \alpha e_{g} + \rho_{l} (1 - \alpha) e_{l} - p\right)}{\partial t}$$

$$= A \Delta s \frac{\partial \left(\rho_{H} e_{H} - p\right)}{\partial t}$$

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I-Law - III

$$\dot{E}_{CV} = A \Delta s \frac{\partial (\rho_H e_H - p)}{\partial t}$$

• Here the definition of $ho_{H}e_{H}$ should be noted

$$\rho_H e_H = \rho_g \alpha e_g + \rho_l (1 - \alpha) e_l$$

• On similar lines we can derive the following

$$\dot{m}_{inlet}e_{inlet} - \dot{m}_{inlet}e_{exit} = -\frac{\partial(\dot{m}_{g}e_{g} + \dot{m}_{l}e_{l})}{\partial s}\Delta s$$

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$$-\frac{\partial(\dot{m}_{g}e_{g} + \dot{m}_{l}e_{l})}{\partial s}\Delta s = -\frac{\partial(\rho_{g}A_{g}u_{H}e_{g} + \rho_{l}A_{l}u_{H}e_{l})}{\partial s}\Delta s$$

$$= -A\Delta su_{H}\frac{\partial(\rho_{g}\alpha e_{g} + \rho_{l}(1 - \alpha)e_{l})}{\partial s}$$

$$= -A\Delta su_{H}\frac{\partial(\rho_{H}e_{H})}{\partial s}$$

• We can write

$$\dot{W} = \tau_{w} P \Delta s u_{H} + W_{CV}' \Delta s \qquad \dot{Q} = q'' P \Delta s$$

Axial conduction neglected

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• In view of the above

$$\frac{\partial (\rho_H A e_H)}{\partial t} + \frac{\partial (\rho_H A u_H e_H)}{\partial s} = A \frac{\partial p}{\partial t} + q'' P - \tau_w P u_H - W'$$

• Using mass conservation we can write

$$\rho_H A \frac{\partial (e_H)}{\partial t} + \rho_H A u_H \frac{\partial (e_H)}{\partial s} = A \frac{\partial p}{\partial t} + q'' P - \tau_w P u_H - W'$$

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I-Law - VI

• Subtracting both sides of mechanical energy equation from I – Law, we can write the thermal energy equation:

$$\rho_H A \frac{\partial (h_H)}{\partial t} + \rho_H A u_H \frac{\partial (h_H)}{\partial s} = A \frac{\partial p}{\partial t} + q'' P - W'$$

 Here we have assumed that shear work is lost out to the surroundings. For insulated systems this gets ploughed back and hence we have to add this term.

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Final Set of Equations

Mass Balance

$$\frac{\partial (A\rho_H)}{\partial t} + \frac{\partial (\dot{m})}{\partial s} = 0$$

Momentum Balance

$$-\frac{\partial p}{\partial x} = \frac{1}{A} \frac{\partial (\dot{m})}{\partial t} + \frac{1}{A} \frac{\partial (\rho_H A u_H^2)}{\partial s} + \tau_w \frac{P}{A} + \rho_H g Sin\theta$$

Energy Balance

$$\rho_H A \frac{\partial (h_H)}{\partial t} + \rho_H A u_H \frac{\partial (h_H)}{\partial s} = A \frac{\partial p}{\partial t} + q'' P - W'$$

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Solution Strategy-I

Variables

$$\rho_{_H}, u_{_H}, p, \tau_{_w}, h_{_H}$$

Equations

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Closing relations required

$$\rho_{\scriptscriptstyle H} = \rho_{\scriptscriptstyle H}(p,\alpha)$$

$$h_{H} = h_{H}(p,\alpha)$$

If $\tau_{\rm w} = \tau_{\rm w}(p, \alpha, u_{\rm H})$ then the system is closed

Since for no slip flow $\alpha = \alpha(x)$ we can also choose (p,x,u_H) system

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Solution Strategy-II

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$$v_H = v_f + x v_{fg}$$
 and $\rho_H = \frac{1}{v_H}$
 $h_H = h_f + x h_{fg}$

If $\tau_{\rm w} = \tau_{\rm w}(p, x, u_{\rm H})$, then the system is closed

Closure for $\tau_{\rm w}$

- Two-phase multipliers are used to close
- These are empirical, though some theoretical justification exists

Solution Strategy-III

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Homogeneous Multiplier

$$\tau_{w-2\phi} = \tau_{w-l\phi}\phi_{lo}^{2}$$

$$\phi_{lo}^{2} = \left[I + x\left(\frac{\rho_{f}}{\rho_{g}} - I\right)\right] \left[I + x\left(\frac{\mu_{f}}{\mu_{g}} - I\right)\right]^{-0.2}$$

- The single-phase wall shear is computed assuming total mass flow rate is equal to single-phase mass flow rate.
- The second term in two-phase multiplier is sometimes neglected with no loss of accuracy

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Closure for Friction-II

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If we choose

$$\frac{1}{\mu_H} = \frac{x}{\mu_g} + \frac{1-x}{\mu_f}$$

We get the desired multiplier

$$\phi_{lo}^2 = \left[I + x \left(\frac{\rho_f}{\rho_g} - I \right) \right] \left[I + x \left(\frac{\mu_f}{\mu_g} - I \right) \right]^{-0.2}$$

Note n is chosen as -0.2. Thus from definitions

$$\frac{dp}{ds}\Big|_{2\omega} = \frac{dp}{ds}\Big|_{1\omega}\phi_{lo}^2$$

Closure for Friction-I

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In single-phase flow

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$$\tau_{w-l\varphi} = 0.5 \rho u^2 C \left(\frac{\rho u d_h}{\mu}\right)^{-n} = \frac{0.5 \dot{m}^2}{\rho A^2} C \left(\frac{\rho u d_h}{\mu}\right)^{-n}$$

If we choose to extend

$$c_{w-2\varphi} = 0.5 \rho_H u_H^2 C_H \left(\frac{\rho_H u_H d_{hyd}}{\mu_H} \right)^{-n} = 0.5 \frac{\dot{m}^2}{\rho_H A^2} C_H \left(\frac{\rho_H u_H d_{hyd}}{\mu_H} \right)$$

If we compare the results for same m, and we assume C and n are identical in both equations, dividing one equation by the other we get

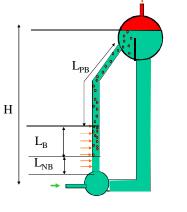
$$\frac{\tau_{w-2\varphi}}{\tau_{w-l\varphi}} = \phi_{lo}^2 = \frac{\rho_f}{\rho_H} \left(\frac{\mu_f}{\mu_H}\right)^{-n} = \frac{v_H}{v_f} \left(\frac{\mu_f}{\mu_H}\right)^{-n}$$

Illustrative Application

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- To illustrate the application let us consider circulation in a boiler
- The downcomer is considered large so as to neglect frictional effects

 $p_{feeder} - p_{drum} = \rho_f gH$



Application-I

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Mass Balance

$$\frac{\partial (A\rho_H)}{\partial t} + \frac{\partial (\dot{m})}{\partial s} = 0$$

Mass low rate is constant along the duct

Energy Balance

$$\rho_{H} \frac{\partial (\dot{h}_{H})}{\partial t} + \dot{m} \frac{\partial (\dot{h}_{H})}{\partial s} = \frac{\dot{m}}{\rho_{H}} \frac{\partial p}{\partial s} + A \frac{\partial \dot{p}}{\partial t} + q''P$$

$$-W' + \frac{\tau_{w}P}{A} \frac{\dot{m}}{\rho_{H}}$$

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Application-II

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$$\frac{d(h_H)}{ds} = \frac{q''P}{\dot{m}}$$

Integration in Non-boiling region

$$\int_{h_{in}}^{h_f} d(h_H) = \frac{q''P}{\dot{m}} \int_{0}^{L_{NB}} ds \implies h_f - h_{in} = \frac{q''P}{\dot{m}} L_{NB}$$

$$\implies L_{NB} = \frac{\dot{m}(h_f - h_{in})}{q''P}$$

Energy Balance in feeder

$$\dot{m}h_{in} = \dot{m}_{feed}h_{feed} + (\dot{m} - \dot{m}_{feed})h_f$$

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Application-III

$$h_{in} = \frac{\dot{m}_{feed}}{\dot{m}} h_{feed} + \frac{(\dot{m} - \dot{m}_{feed})}{\dot{m}} h_{f}$$

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Integration in Boiling region

$$\int_{h_f}^{h_{exit}} d(h_H) = \frac{q''P}{\dot{m}} \int_0^{L_B} ds \implies h_e - h_f = \frac{q''P}{\dot{m}} L_B$$

$$h_f + x_e h_{fg} - h_f = \frac{q''P}{\dot{m}} L_B$$

$$x_e = \frac{q''P}{\dot{m}h_{fg}}L_B$$

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Application-III

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Integration in Boiling region upto any arbitrary s, where quality is x can similarly be shown as

$$x = \frac{q''P}{\dot{m}h_{fg}}s$$



In Non-boiling region

$$x = x_e$$

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Application-IV

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Momentum Balance

$$-\frac{\partial p}{\partial s} = \frac{1}{A} \frac{\partial (\dot{m})}{\partial t} + \frac{1}{A} \frac{\partial (\rho_H A u_H^2)}{\partial s} + \tau_w \frac{P}{A} + \rho_H g Sin\theta$$

We shall integrate term by term

Integration from feeder to drum

$$-\int_{feeder}^{drum} \frac{\partial p}{\partial s} ds = (p_{feeder} - p_{drum}) = \rho_f gH \text{ [From Eq. (1)]}$$

Application-V

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$$\int_{feeder}^{drum} \frac{1}{A} \frac{\partial \left(\dot{m}^2 / A \rho_H\right)}{\partial s} ds = \frac{\dot{m}^2}{A^2} \left(\int_{NB} \frac{\partial v_H}{\partial s} ds + \int_{B} \frac{\partial v_H}{\partial s} ds + \int_{PB} \frac{\partial v_H}{\partial s} ds \right)$$

$$- \Delta p_{acc} = \frac{\dot{m}^2}{A^2} \left(v_{exit} - v_f \right) = \frac{\dot{m}^2}{A^2} \left(v_f + x_e v_{fg} - v_f \right)$$

$$\therefore -\Delta p_{acc} = \frac{\dot{m}^2}{A^2} x_e v_{fg}$$
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Application-VI

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$$\int_{feeder}^{drum} \frac{\tau_w P}{A} ds = \int_{NB} \frac{\tau_w P}{A} ds + \int_{B} \frac{\tau_w P}{A} ds + \int_{PB} \frac{\tau_w P}{A} ds$$

$$s \tau_w P = 4\dot{m}^2 f$$

$$\int_{NB} \frac{\tau_w P}{A} ds = \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} L_{NB}$$



$$\int_{R} \frac{\tau_{w} P}{A} ds = \int_{R} \frac{\tau_{wlo} P}{A} \phi_{lo}^{2} ds = \frac{4\dot{m}^{2} f_{lo}}{2\rho_{f} d_{hvd} A^{2}} \int_{R} \phi_{lo}^{2} ds$$

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Application-VII

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$$= \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} \iint_B \left(1 + x \left(\frac{\rho_f}{\rho_g} - 1 \right) \right) \left(1 + x \left(\frac{\mu_f}{\mu_g} - 1 \right) \right)^{-0.2} ds$$

$$= \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} \iint_B \left(1 + x \frac{\rho_f}{\rho_g} \right) ds$$
small

Substituting for variation of x as given by Eq. (5) and integration gives

$$\int_{B} \frac{\tau_{w}}{A} P ds = \frac{4\dot{m}^{2} f_{lo}}{2\rho_{f} d_{hyd} A^{2}} L_{B} \left(I + \frac{q'' P}{2\dot{m} h_{fg}} \frac{\rho_{f}}{\rho_{g}} L_{B} \right)$$
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Application-VIII

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In post boiling region x is constant hence integration is straight forward

$$\int_{PB} \frac{\tau_w}{A} P ds = \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} \int_{PB} \left(1 + x_e \left(\frac{\rho_f}{\rho_g} - 1 \right) \right) ds$$

$$\int_{PB} \frac{\tau_w}{A} P ds = \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} L_{PB} \left(I + x_e \frac{\rho_f}{\rho_g} \right)$$

Thus
$$-\Delta p_{fric} = \frac{4\dot{m}^2 f_{lo}}{2\rho_f d_{hyd} A^2} \left[L_{NB} + L_{NB} \left(1 + \frac{x_e}{2} \frac{\rho_f}{\rho_g} \right) + L_{PB} \left(1 + x_e \frac{\rho_f}{\rho_g} \right) \right]$$

Application-IX

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$$\int_{feeder}^{drum} \rho_{H} g Sin \theta ds = \int_{feeder}^{drum} \rho_{H} g dH = \int_{NB} \rho_{H} g dH + \int_{B} \rho_{H} g dH + \int_{PB} \rho_{H} g dH$$

$$\int_{NB} \rho_{H} g dH = \rho_{f} g (\Delta H)_{NB}$$
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$$\int_{B}^{NB} \rho_{H} g dH = \int_{B} \frac{1}{v_{H}} g ds = \int_{B} \frac{1}{v_{f} + x v_{fg}} g ds$$

Substituting for variation of x as given by Eq. (5)and integration gives

$$\int_{B} \rho_{H} g dH = \frac{L_{B} g}{v_{f}} \left| \frac{ln \left(1 + \frac{x_{e} v_{fg}}{v_{f}} \right)}{x_{e} v_{fg} / v_{f}} \right|$$



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Application-X

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In post boiling region density is constant hence integration is straight forward

$$\int_{B} \rho_{H} g dH = \rho_{e} g (\Delta H)_{PB} = g (\Delta H)_{PB} \frac{I}{v_{f} + x_{e} v_{fg}}$$

Thus
$$-\Delta p_{grav} = \rho_f g \left\{ (\Delta H)_{NB} + L_B \left[\frac{ln \left(1 + \frac{x_e v_{fg}}{v_f} \right)}{\frac{x_e v_{fg}}{v_f}} \right] + (\Delta H)_{PB} \frac{1}{1 + x_e v_{fg}} \right\}$$

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Application-XI

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Substituting all the terms in Eq. (7), we get

$$\rho_f gH = \frac{\dot{m}^2}{A^2} x_e v_{fg} - \Delta p_{fric} - \Delta p_{grav}$$

For a given H, q', system pressure, feed flow and enthalpy, we can compute the circulating mass flow rate as follows

- 1. Assume mass flow rate
- Obtain h_{in} using Eq. (3)
- Obtain L_{NB} using Eq. (2), hence get L_{B}
- Obtain x_a using Eq. (4)
- 5. Obtain acceleration (Eq. (8)), friction (Eq. (12)) and gravitational (Eq. (16)) components of pressure drop.
- 6. Check if Eq. (17) is satisfied, else iterate with new mass low rate till convergence is achieved