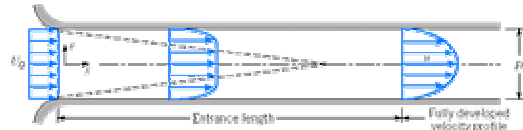


## Heat Transfer in Circular ducts

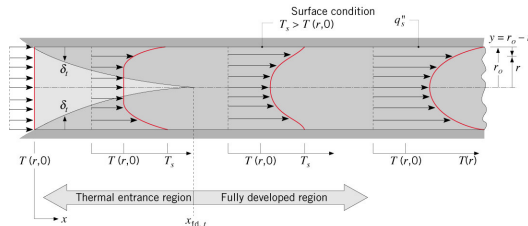
- Flow inside passages is the most common application of Fluid Mechanics and heat transfer
- Flow and heat transfer in between rod bundles are the most common application in Nuclear Engineering
- When velocity increases beyond a critical value, several whirls called vortices are formed
- This is called Turbulent Flow. In this case the velocity and temperature continuously fluctuate with time
- The transition to turbulent is governed by the Reynolds number
- Its value in circular ducts is typically 2300

## Fully Developed Flow-I



- It implies that the velocity profile does not change along length
- The non-dimensional entrance length ( $L_h/D$ ) is  $\sim 0.06 Re$
- This is small in turbulent flow ( $L_h/D \sim 6-10$ )
- Since velocity profile is same, it implies that wall shear is same or friction factor is constant along length

## Fully Developed Flow-II



- The entrance length ( $L_t/D$ ) is  $\sim 0.05 Re Pr$
- The entrance length is large for oils ( $Pr \gg 1$ )
- For turbulent flow  $L_t/D \sim 10$
- In the fully developed region  $Nu$  is constant ( $h = \text{constant}$ )

## Thermodynamic Mean Temperature-I

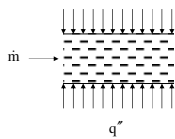
- This is also called bulk coolant temperature or mixing cup temperature or mixed mean temperature
- Since average mean temperature will be mass weighted

$$T_B = \frac{\int \rho u C T dA}{\int \rho u C dA} = \frac{\int C T d\dot{m}}{\int C d\dot{m}}$$

- If  $C$  is constant then

$$T_B = \frac{\int T d\dot{m}}{\dot{m}}$$

## Thermodynamic Mean Temperature-II



- Integration over a length of pipe gives

$$\Rightarrow \int_{\text{outlet}} \rho c_p u T dA = \int_{\text{inlet}} \rho c_p u T dA + q' P \Delta x$$

$$\Rightarrow \dot{m} c_p T_B \Big|_{\text{inlet}} + \frac{d(\dot{m} c_p T_B)}{dx} \Big|_{\text{inlet}} \Delta x + \text{HOT} = \dot{m} c_p T_B \Big|_{\text{inlet}} + q'$$

For steady flow and constant  $c_p$ , when we shrink the length to 0, we get  $\frac{dT_B}{dx} = \frac{q'}{\dot{m} c_p}$

## Features for Constant Heat Flux Case-I

- The last equation in previous slide implies that the mean temperature varies linearly for constant heat flux case.
- In ducts since velocity of fluid at wall is zero  $q'_{\text{out}} = -k \frac{dT}{dr} \Rightarrow q'_{\text{in}} = k \frac{dT}{dr} = h(T_{\text{wall}} - T_{\text{fluid}})$
- This will permit experimental evaluation of  $h$
- For constant heat flux case, in fully developed region  $T_{\text{wall}} - T_B = \text{constant}$
- The above implies that for constant heat flux case the wall temperature would also vary linearly

## Features for Constant Heat flux Case-II

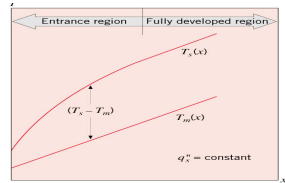
- With the assumption of fully developed flow and  $h$  being constant, we can derive the temperature distribution

$$\frac{dT_B}{dx} = \frac{q'}{\dot{m} c_p} \quad \text{Boundary condition that } T_B = T_{B0} \text{ at } x = 0$$

$$\Rightarrow T_B = T_{B0} + \frac{q' x}{\dot{m} c_p} \quad \text{Note that } q' = q'' P$$

$$\Rightarrow T_w = T_B + \frac{q''}{h}$$

If  $h$  is known,  $T_w$  can be determined



## Features for Constant Temperature Case

- For constant temperature case

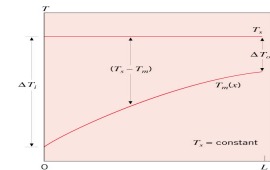
$$\frac{dT_B}{dx} = \frac{q'}{\dot{m} c_p} = \frac{q'' P}{\dot{m} c_p} = \frac{h(T_w - T_B)P}{\dot{m} c_p} \quad \text{Boundary condition } T_B = T_{B0} \text{ at } x = 0$$

- Defining  $T_w - T_B = \theta$ , we get,

$$\text{Boundary condition } \theta = \theta_0 \text{ at } x = 0$$

$$-\frac{d\theta}{dx} = \frac{hP}{\dot{m} c_p} \theta$$

$$\Rightarrow \theta = \theta_0 e^{-\frac{hPx}{\dot{m} c_p}}$$



## Laminar Flow in Pipes-I

- $V = V(r, z)$

### Continuity Equation

$$\frac{1}{r} \frac{\partial(rV_r)}{\partial r} + \frac{\partial V_z}{\partial z} = 0$$

- $rV_r$  is independent of  $r$
- Since  $V_r$  at  $r = R$  is 0,  $V_r$  is 0 everywhere
- Hence there is only  $V_z = V_z(r)$

## Laminar Flow in Pipes-II

### r - Momentum Equation

$$\rho \left( \frac{\partial V_r}{\partial t} + V_r \frac{\partial V_r}{\partial r} + V_z \frac{\partial V_r}{\partial z} \right) = -\frac{\partial p}{\partial r} + \mu \left( \frac{\partial}{\partial r} \left( \frac{1}{r} \frac{\partial(rV_r)}{\partial r} \right) + \frac{\partial^2 V_r}{\partial z^2} \right)$$

- $p$  is only a function of  $z \Rightarrow \frac{\partial p}{\partial z} = \frac{dp}{dz}$

## Laminar Flow in Pipes-III

### z - Momentum Equation

$$\rho \left( \frac{\partial V_z}{\partial t} + V_r \frac{\partial V_z}{\partial r} + V_z \frac{\partial V_z}{\partial z} \right) = -\frac{\partial p}{\partial z} + \mu \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial V_z}{\partial r} \right) + \frac{\partial^2 V_z}{\partial z^2} \right)$$

$$\Rightarrow \frac{\partial p}{\partial z} = \mu \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial V_z}{\partial r} \right)$$

$$f(z) \quad f(r)$$

$$\Rightarrow \text{LHS} = \text{RHS} = \text{constant} \quad \frac{dp}{dz} = \mu \frac{1}{r} \frac{d}{dr} \left( r \frac{dV_z}{dr} \right) = \text{Constant}$$

## Laminar Flow in Pipes-IV

Transposing  $r$ , we can write

$$\frac{d}{dr} \left( r \frac{dV_z}{dr} \right) = r \frac{1}{\mu} \frac{dp}{dz}$$

Integrating once with  $r$

$$r \frac{dV_z}{dr} = \left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{r^2}{2} + C_1$$

Using the boundary condition that flow is symmetric as  $r \rightarrow 0$

$$r \frac{dV_z}{dr} = \left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{r^2}{2} + C_1 \Rightarrow C_1 = 0 \quad \therefore r \frac{dV_z}{dr} = \left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{r^2}{2}$$

## Laminar Flow in Pipes-V

Transposing  $r$ , we can write

$$\therefore \frac{dV_z}{dr} = \left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{r}{2}$$

Integrating with  $r$

$$V_z = \left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{r^2}{4} + C_2$$

Using the boundary condition  $V_z = 0$  at  $r = R$

$$C_2 = -\left( \frac{1}{\mu} \frac{dp}{dz} \right) \frac{R^2}{4} \quad \therefore V_z = \frac{1}{4\mu} \left( -\frac{dp}{dz} \right) (R^2 - r^2) = \frac{R^2}{4\mu} \left( -\frac{dp}{dz} \right) \left( 1 - \frac{r^2}{R^2} \right)$$

$$V_z = \frac{R^2}{4\mu} \left( -\frac{dp}{dz} \right) \left( 1 - \frac{r^2}{R^2} \right)$$

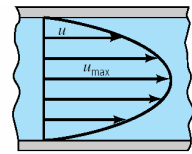
## Laminar Flow in Pipes-VI

- Velocity distribution is parabolic

$$V_z = V_z(\text{max}) \text{ at } r = 0$$

$$\therefore V_z(\text{max}) = \frac{R^2}{4\mu} \left( -\frac{dp}{dz} \right)$$

$$\Rightarrow V_z = V_z(\text{max}) \left( 1 - \frac{r^2}{R^2} \right)$$



## Laminar Flow in Pipes-VIII

Average Velocity

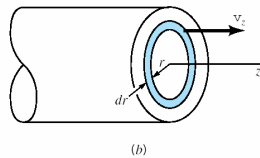
$$\bar{V}_z = \frac{1}{\pi R^2} \int_0^R v_z 2\pi r dr = \frac{2\pi}{\pi R^2} \int_0^R v_z r dr = \frac{2}{R^2} \int_0^R v_z r dr$$

$$\bar{V}_z = \frac{2V_z(\text{max})}{R^2} \int_0^R \left( 1 - \frac{r^2}{R^2} \right) r dr = \frac{2V_z(\text{max})}{R^2} \int_0^R \left( r - \frac{r^3}{R^2} \right) dr$$

$$\bar{V}_z = \frac{2V_z(\text{max})}{R^2} \left[ \frac{R^2}{2} - \frac{R^4}{4R^2} \right]$$

$$\bar{V}_z = \frac{2V_z(\text{max})}{R^2} \frac{R^2}{4} = \frac{V_z(\text{max})}{2}$$

$$= \frac{-R^2}{8\mu} \frac{dP}{dz}$$



## Laminar Flow in Pipes-IX

Shear Stress

$$\tau_{rz} = \tau_{rz} = \mu \left( \frac{\partial v_z}{\partial r} + \frac{\partial v_r}{\partial z} \right) = \mu V_z(\text{max}) \left( \frac{-2r}{R^2} \right)$$

$$= \mu \frac{R^2}{4\mu} \left( -\frac{dp}{dz} \right) \left( \frac{-2r}{R^2} \right)$$

$$= -\frac{r}{2} \left( -\frac{dp}{dz} \right)$$

$$V_z = V_z(\text{max}) \left( 1 - \frac{r^2}{R^2} \right)$$

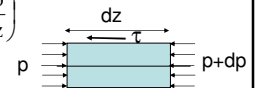
$$\therefore V_z(\text{max}) = \frac{R^2}{4\mu} \left( -\frac{dp}{dz} \right)$$

Direction is Negative as  $dp/dz$  is negative

Force Balance

$$2\pi r dz \tau + \pi r^2 dp = 0 \Rightarrow \tau = \frac{r}{2} \left( -\frac{dp}{dz} \right)$$

Note the answer is same, as direction of  $\tau$  is implicitly assumed in force balance



## Laminar Flow in Pipes-X

Fanning Friction Factor

- Fanning Friction factor can be calculated as follows

$$f = \frac{|\tau_w|}{0.5\rho \bar{V}_z^2}$$

Further  $\bar{V}_z = \frac{R^2}{8\mu} \left( -\frac{dp}{dz} \right)$  Refer two slides back

and  $\tau_w = \tau|_{r=R} = -\frac{R}{2} \left( -\frac{dp}{dz} \right)$  From previous slide

$$\Rightarrow f = \frac{(R/2)/(dp/dz)}{0.5\rho \bar{V}_z (R^2/8\mu)(dp/dz)} = \frac{8\mu}{\rho \bar{V}_z R} = \frac{16\mu}{\rho \bar{V}_z D} = \frac{16}{\text{Re}}$$

## Laminar Flow in Pipes-XI

Pressure Drop

From force balance

$$\tau_w = \frac{R}{2} \left( -\frac{dp}{dz} \right)$$

$$\Rightarrow \left( -\frac{dp}{dz} \right) = \frac{2\tau_w}{R} = \frac{4\tau_w}{D} = \frac{4(0.5\rho \bar{V}_z^2 f)}{D} = \frac{4(\rho \bar{V}_z^2 f)}{2D}$$

$$= \frac{4\rho \bar{V}_z^2}{2D} \left( \frac{16\mu}{\rho \bar{V}_z D} \right) = \frac{32\mu \bar{V}_z}{D^2}$$

Linear dependence with velocity

$$\therefore -\Delta p = \frac{32\mu \bar{V}_z L}{D^2}$$

## Some Aspects of Fully Developed Thermal Conditions-I

- Mathematically the fully developed state is represented by

$$\frac{\partial}{\partial z} \left( \frac{T_w - T}{T_w - T_B} \right) = 0 \Rightarrow \frac{(T_w - T)}{(T_w - T_B)} \neq f(z) \quad \frac{\partial}{\partial r} \left( \frac{T_w - T}{T_w - T_B} \right) \neq f(z)$$

- Since  $T_w$  and  $T_B$  are not functions of  $r$ , we can write

$$\frac{1}{T_w - T_B} \frac{\partial}{\partial r} (-T) \neq f(z) \Rightarrow \frac{1}{T_w - T_B} k \frac{\partial}{\partial r} (-T) \neq f(z)$$

$$\frac{q''_{out}}{k(T_w - T_B)} \neq f(z) \Rightarrow \frac{h}{k} \neq f(z) \quad \text{Heat transfer coefficient is not a function of } z, \text{ if } k \text{ is constant}$$

## Laminar Heat Transfer in Pipes-I

### Assumptions

- We will derive this for constant heat flux case
- Fully developed velocity and temperature
- Constant fluid properties
- Axi-symmetric flow
- No body force

## Laminar Heat Transfer in Pipes-II

- For constant heat flux, and  $h$  not a function of  $z$  implies

$$\frac{q''_{out}}{h} = (T_w - T_B) = \text{Constant} \Rightarrow \frac{\partial T_w}{\partial z} = \frac{\partial T_B}{\partial z}$$

- For fully developed flow, we had stated that

$$\frac{\partial}{\partial z} \left( \frac{T_w - T}{T_w - T_B} \right) = 0 \Rightarrow \frac{\partial}{\partial z} (T_w - T) = 0 \Rightarrow \frac{\partial T_w}{\partial z} = \frac{\partial T}{\partial z}$$

$$\therefore \frac{\partial T_w}{\partial z} = \frac{\partial T_B}{\partial z} = \frac{\partial T}{\partial z}$$

- As we had shown that the bulk coolant temperature is linear, this implies that the first derivative is constant and second derivative is zero

$$\Rightarrow \frac{\partial^2 T_w}{\partial z^2} = \frac{\partial^2 T_B}{\partial z^2} = \frac{\partial^2 T}{\partial z^2} = 0$$

## Laminar Heat Transfer in Pipes-III

- The governing energy equation is

$$\rho c_p \left( \cancel{\frac{\partial T}{\partial t}} + \cancel{V_r \frac{\partial T}{\partial r}} + V_z \frac{\partial T}{\partial z} \right) = k \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) + \cancel{\frac{\partial^2 T}{\partial z^2}} \right) + \cancel{q''}$$

$$\left( V_z \frac{\partial T}{\partial z} \right) = \alpha \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right)$$

- Employing the velocity distribution derived earlier

$$\left( 2\bar{V}_z \left( 1 - \frac{r^2}{R^2} \right) \frac{q'' P}{\rho A \bar{V}_z c_p} \right) = \alpha \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right)$$

$$\Rightarrow \left( \frac{2}{\alpha} \left( 1 - \frac{r^2}{R^2} \right) \frac{q''}{\rho c_p} \frac{2}{R} \right) = \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right)$$

## Laminar Heat Transfer in Pipes-III

$$\Rightarrow \left( \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right) = \frac{4q''}{kR} \left( 1 - \frac{r^2}{R^2} \right) \Rightarrow \left( \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right) = \frac{4q''}{kR} \left( r - \frac{r^3}{R^2} \right)$$

$$\Rightarrow \left( r \frac{\partial T}{\partial r} \right) = \frac{4q''}{kR} \left( \frac{r^2}{2} - \frac{r^4}{4R^2} \right) + c_1$$

Using the condition that at  $r=0$ ,  $\partial T / \partial r = 0$  implies  $c_1 = 0$

$$\Rightarrow \frac{\partial T}{\partial r} = \frac{4q''}{kR} \left( \frac{r}{2} - \frac{r^3}{4R^2} \right) \Rightarrow T = \frac{4q''}{kR} \left( \frac{r^2}{4} - \frac{r^4}{16R^2} \right) + c_2$$

- Using the condition,  $T = T_w$  at  $r = R$ , we get

$$\Rightarrow T_w = \frac{4q''}{kR} \left( \frac{R^2}{4} - \frac{R^4}{16R^2} \right) + c_2$$

## Laminar Heat Transfer in Pipes-IV

$$\Rightarrow T = \frac{4q''}{kR} \left( \frac{r^2}{4} - \frac{r^4}{16R^2} - \frac{3R^2}{16} \right) + T_w$$

- Since  $T_w$  is not explicitly not known, we will link it with  $T_B$ , which is known at any axial location

$$T_B = \frac{\int \rho V_z C T dA}{\dot{m} C} = \frac{\int \rho V_z C T 2\pi r dr}{\rho \bar{V}_z \pi R^2 C} = \frac{2 \int V_z T r dr}{\bar{V}_z R^2}$$

$$\Rightarrow T_B = \frac{2 \int_0^R \left[ 2\bar{V}_z \left( 1 - \frac{r^2}{R^2} \right) \right] \left[ \frac{4q''}{kR} \left( \frac{r^2}{4} - \frac{r^4}{16R^2} - \frac{3R^2}{16} \right) + T_w \right] r dr}{\bar{V}_z R^2}$$

## Laminar Heat Transfer in Pipes-V

$$\Rightarrow T_B = \int_0^R \left[ \frac{16q''}{kR^3} \left( \left( \frac{r^3}{4} - \frac{r^5}{16R^2} - \frac{3R^2r}{16} \right) - \left( \frac{r^5}{4R^2} - \frac{r^7}{16R^4} - \frac{3r^3R^2}{16R^2} \right) \right) + \frac{4}{R^2} \left( T_w r - T_w \frac{r^3}{R^2} \right) \right] dr$$

$$\Rightarrow T_B = \left[ \frac{16q''}{kR^3} \left( \left( \frac{r^4}{16} - \frac{r^6}{96R^2} - \frac{3R^2r^2}{32} \right) - \left( \frac{r^6}{24R^2} - \frac{r^8}{128R^4} - \frac{3r^4}{64} \right) \right) + \frac{4}{R^2} \left( T_w \frac{r^2}{2} - T_w \frac{r^4}{4R^2} \right) \right]_0^R$$

$$\Rightarrow T_B = \left[ \frac{16q''}{kR^3} \left( \left( \frac{R^4}{16} - \frac{R^4}{96} - \frac{3R^4}{32} \right) - \left( \frac{R^6}{24} - \frac{R^4}{128} - \frac{3R^4}{64} \right) \right) + \frac{4}{R^2} \left( T_w \frac{R^2}{2} - T_w \frac{R^2}{4} \right) \right]$$

$$\Rightarrow T_B = \left[ \frac{11}{24} \frac{q''R}{k} + T_w \right] \Rightarrow T_w - T_B = \frac{11}{24} \frac{q''R}{k}$$

$$\Rightarrow \frac{24}{11} = \frac{q''R}{k(T_w - T_B)} \Rightarrow \frac{48}{11} = \frac{hD}{k} \Rightarrow Nu_D = 4.36$$

For constant heat flux

## Laminar Heat Transfer in Pipes-VI

- For constant temperature case it is a bit more messy
- We shall state without going through this messy proof that

$$\Rightarrow Nu_D = 3.66 \quad \text{For constant temperature case}$$

- The above cases were for laminar heat transfer
- The heat transfer coefficient increases as turbulent sets in
- We use empirical equations obtained through experiments

## Turbulent Heat Transfer in Pipes-I

- We had shown in Nucl 350 that using the Karman's university velocity profile friction factor was shown to be

$$\frac{1}{\sqrt{f}} = 2.05 \log(Re \sqrt{f}) - 1.1$$

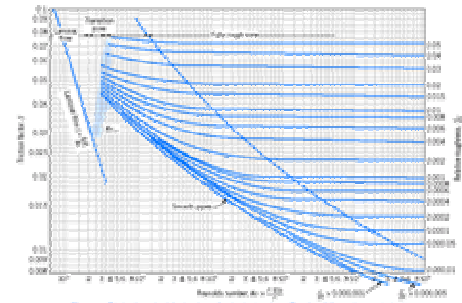
- Using large experimental data this was modified as

$$\frac{1}{\sqrt{f}} = (2.0 \log Re \sqrt{f} - 0.8)$$

- A composite relation was derived by Colebrook for both rough and smooth pipes as

$$\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{\epsilon/D}{3.7} + \frac{2.51}{Re \sqrt{f}} \right)$$

## Turbulent Heat Transfer in Pipes-II



Moody's Chart

## Turbulent Heat Transfer in Pipes-III

- For computer calculations the following relations are useful

$$f = \frac{64}{Re} \quad \text{For } Re < 2300$$

$$\frac{1}{\sqrt{f}} = -1.8 \log \left( \left( \frac{\epsilon/D}{3.7} \right)^{1.11} + \frac{6.9}{Re} \right) \quad \text{For } Re > 2300$$

- The second equation can be approximated for smooth pipes as

$$f = 0.316 Re^{-0.25} \quad \text{For } 2300 < Re < 2 \times 10^5$$

$$f = 0.184 Re^{-0.2} \quad \text{For } Re > 2 \times 10^5$$

## Turbulent Heat Transfer in Pipes-IV

- We had introduced Reynolds and modified Reynolds analogy earlier for laminar flows
- The friction coefficient introduced is same as Fanning friction factor and is four times smaller than Darcy's friction factor

$$C_f = f_{\text{Fanning}} = \frac{f_{\text{Darcy}}}{4}$$

- If we use the second equation for the turbulent flows and employ modified Reynolds analogy, we get

$$\frac{C_f}{2} = \frac{f}{8} = \frac{0.184 Re^{-0.2}}{8} = 0.023 Re^{-0.2} = \frac{Nu}{Re Pr^{1/3}}$$

## Turbulent Heat Transfer in Pipes-V

$$\Rightarrow Nu = 0.023 Re^{0.8} Pr^{1/3}$$

- The above equation is modified to give the Dittus-Boelter Equation and is the most common correlation used in turbulent flows

$$\Rightarrow Nu = 0.023 Re^{0.8} Pr^n \quad \begin{array}{l} n = 0.4 \text{ for heating } (T_w > T_b), \\ n = 0.3 \text{ for cooling } (T_w < T_b) \end{array}$$

- The properties are calculated at Mean Bulk coolant temperature
- The validity of the above has been checked for

$$\begin{array}{l} 0.7 < Pr < 160 \\ Re_D > 10,000 \\ L/D > 10 \end{array} \quad \text{It is about } \pm 15\%$$

## Turbulent Heat Transfer in Pipes-VI

- For High temperature difference between the wall and the bulk fluid, Sieder-Tate equation is mostly used

$$Nu = 0.027 Re^{0.8} Pr^{1/3} \left( \frac{\mu}{\mu_w} \right)^{0.14}$$

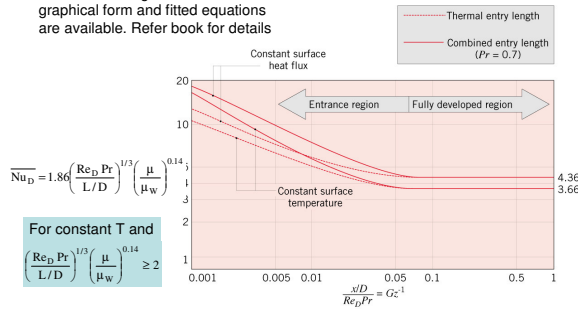
- The properties are calculated at Bulk Coolant temperature, except for  $\mu_w$  that is taken at wall Temp.
- The validity of the above has been checked for

$$\begin{array}{l} 0.7 < Pr < 16,700 \\ Re_D > 10,000 \\ L/D > 10 \end{array} \quad \text{It is about } \pm 15\%$$

For more accurate equations, one can refer your book and other quoted literature

## Heat Transfer at Entrance Region

In the developing region heat transfer coefficient is larger. Solutions in graphical form and fitted equations are available. Refer book for details



## Review of Heat Transfer in Internal Passages

- In internal passages, boundary layers develop and merge
- This leads to fully developed regions
- In the developed region, both friction factor and Nusselt number are constant
- In laminar flow, the values of  $Nu = 4.36$  for constant wall heat flux case and is  $3.66$  for constant wall temperature case.
- Modified Reynolds analogy predicts the Nusselt number in turbulent case. Correlations have been presented

## Heat Transfer in Complex Passages

- In fluid mechanics we have seen that we could use circular tube correlation by introducing the concept of hydraulic diameter,

$$D_h = \frac{4 \text{ Area}}{\text{Wetted Perimeter}}$$

- In turbulent flow the method works reasonably well
- However, specialized correlations exist for several shapes in literature and they may be used for better prediction

## Convective Mass Transfer

- The concepts developed for heat transfer hold good for mass transfer as the governing equations are identical
- The bulk vapor density is defined as

$$\rho_{A,m} = \frac{\int \rho_A V_z dA}{V_z A}$$

- Local mass flux is defined as

$$n'' = h_m (\rho_{A,s} - \rho_{A,m})$$

- Relations for Sherwood numbers can be expressed as

$$Sh_D = 3.66 \quad \text{For laminar flow} \quad Sh_D = 0.023 Re^{0.8} Sc^{0.4} \quad \text{For turbulent flow}$$